

CHAPTER 2: PROFI BENCHES

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THREE STRONG PROFILES FOR INCOMPARABLE FLEXIBILITY





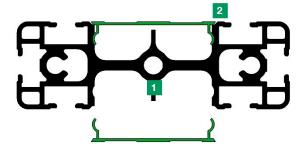
SINGLE Profile

- 1 very stable, closed aluminium profile 125 x 40mm
- 2 vertical slots for the attachment of accessories
- 3 the profile allows unlimited extensions



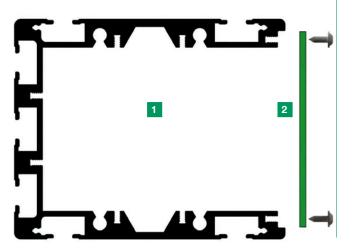
MULTI Profile

- 1 open aluminium profile with same outline than the SINGLE profile
- 2 both sides with cliped aluminium covers for cable integration



ENERGY Profile

- 1 flexibly equipable aluminium profile 125 x 102mm
- 2 for the modular acceptance of KP modules, the profile can be used in horizontal or vertical position





RECOMMENDED COLORS

FOR THE PROFI WORKSTATION

Standard color of the chipboard parts, as well as the supporting sheet steel parts is light grey RAL7035. For the aluminium bench legs and extensions you can choose between light grey RAL7035, anthracite RAL7016 or the below listed recommended colors. If you prefer other RAL colors, please ask for our possibilities. All recommended colors are not subject to any surcharges.



fine structure RAL7016

glossy RAL7016

fine struckture RAL7035

glossy RAL7035

RAL-No. 7016 antracite fine structure & glossy











RAL-No. 7042 traffic grey A

glossy





glossy





RAL-No. 5002 ultra marine

fine structure & glossy





RAL-No. 5014 pidgeon blue

glossy

























A GOOD BASE TO BUILD ON: **SOLID AND VIBRATION-FREE**

PROFI WORKBENCH

- Bench height: 780mm.
- Extraordinary stable bench frame made of tubular steel and middle section. Sides with sleeves for a flush, vibration-free connection of the bench legs. Both sides with thread inserts for the acceptance of suspended containers.
- Hardwearing, light grey 30mm thick bench top (multilayer chipboard according to DIN EN ISO 13894-1. Upper side with 0,8mm high pressure laminate according to DIN EN 438-2), all sides with 3mm PP plastic edge.
- Front edge available in three different versions.

- Four aluminium bench legs with 6 surrounding slots, integrated cable channels, channel covers and leveling screws.
- The front legs are made of SINGLE profile and can be placed further to the rear for unhindered legroom in corner combinations. For the modular acceptance of extensions the bench tops are with bench leg cutout.
- For an easy cable guidance and flexible cable outlet the benches are optionally available with MULTI profile as rear-sided bench legs.
- Durable powder coated according to RAL Code.





Your Advantage of the bench frame:

- high stability due to closed tubular steel frame
- distributed load: 500kg
- durable powder coating



Cable Inserts flexibly positioned:

- 419.061.000: Ø 80/92mm, light grey
- 419.062.000: Ø 60/72mm, light grey



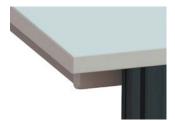
ESD Version



- earthing box with press stud for wrist bands, mounted left or right side of the bench frame
- Volume conductive 3-layer chipboard with conductive HPL layer according to DIN-EN 61340-5-1.
- bench legs with metal leveling screws
- 414.130.890: 2nd earthing box for ESD bench



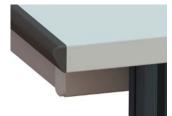
V Front Edge



PP Plastic Edge durable PP plastic edge with 3mm radius in bench top color



70mm Drop EdgeHPL layer stretched 70mm downwards for covering the bench frame, 15mm radius for high forearm comfort



PROFitec Edge impact resistant front edge made of solid plastic in 10mm radius

BB V .90 H PROFI Workbench 40 T **Depth** BB Width V Front Edge H Rear Profile PP Plastic Edge for SINGLE/ MULTI Extensions 800mm 800mm 08 900mm 0 Standard 1 SINGLE 900mm 09 3 MULTI 1000mm 10 1000mm 5 ESD 🚵 1200mm 12 13 1295mm 70mm Drop Edge for ENERGY Extensions 2 SINGLE 1500mm 1 Standard 15 6 ESD 🚵 1600mm 4 MULTI 16 1800mm 18 PROFItec Edge 20 2000mm 2303mm 23 2 Standard 7 ESD 🚵



THE LABORATORY BENCH WITH SPACIOUS CALBE TRAY

PROFI LABORATORY BENCH

- Bench height: 780mm.
- Extraordinary stable bench frame made of tubular steel and middle section. Sides with sleeves for a flush, vibration-free connection of the bench legs. Both sides with thread inserts for the acceptance of suspended containers.
- Cable tray made of sheet steel (200 x 170mm) with rear sided ventilation slots and ergonomic bevelling. Durable light grey powder coating.
- Hardwearing, light grey 30mm thick bench top (multilayer chipboard according to DIN EN ISO 13894-1. Upper side with 0,8mm thick high pressure laminate according to DIN EN 438-2), all sides with 3mm PP plastic edge.
- Front edge available in three different versions.

- Rear sided cable flap with double rubber lip for a flexible cable outlet from cable tray to the bench top. Benches with more than 1200mm width have flaps which are sectioned in the middle, so the flap still can be opened if the bench is heavily loaded.
- Front legs are made of SINGLE profile and can be placed further to the rear for unhindered leg room of corner combinations. For an easy and flexible cable guidance the rear bench legs are made of MULTI profile with detachable aluminium covers. The bench top is with cutouts for the bench legs for the modular fixation of extensions.
- Durable powder coated according to RAL Code.





Your Advantage of cable tray with flaps:



room for power strips, chargers etc. or simple cable guidance



sectioned, so it can be opened even if heavily loaded

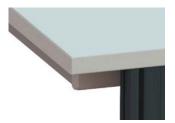


double rubber lip to avoid crushed cables

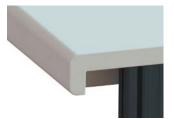


brush strip instead of rubber lip on demand

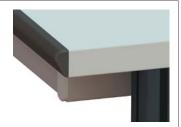
V Front Edge



PP Plastic Edge sturdy PP plastic edge with 3mm radius in bench top color



70mm Drop Edge
HPL layer stretched 70mm downwards for covering the bench frame,
15mm radius for high forearm comfort



PROFItec Edge impact resistant front edge made of solid plastic in 10mm radius

K Cable Flap



Standard Flap 90° to the rear opening flap with special hinges



Short Standard Flap reduced flap depth on demand



180° Flap to the front opening flap, applicable in combination with KK compact terminal at the rear edge



Downward Opening Flap with push lock, applicable for heavily loaded bench tops

PRO	PROFI Lab Bench 41 T . BB V .9 K 1								
Т	Depth	вв	Width	٧	Front Edge	K	Cable Flap		
0	800mm	08	800mm	0	70mm Drop Edge	for	SINGLE/ MULTI Extensions		
1	900mm	09	900mm	1	PP Plastic Edge	0	Standard Flap (standard or short)		
2	1000mm	10	1000mm	2	PROFItec Edge	1	180° Flap		
		12	1200mm			2	Downward Opening Flap		
ESD	<u>&</u>	13	1295mm						
4	800mm	15	1500mm			for	ENERGY Extensions		
5	900mm	16	1600mm			7	Standard Flap (standard or short)		
6	1000mm	18	1800mm			8	180° Flap		
		20	2000mm			9	Downward Opening Flap		
		23	2303mm						



PROFI ATTACHMENT BENCH

- When placed in a row, the left PROFI bench can be an attachment bench without the left pair of bench legs.
- Extraordinary stable bench frame gapless attached to the left side of the bench.
- This reduces the bench width by 40mm.
- Attachment benches are not applicable for bench racks or shelves with cutout for extensions.



PROFI Attachment Bench

4XX.XXX.905

PROFI INTERMEDIATE BENCH

- When placed in a row, the middle bench can be an intermediate bench without any bench legs.
- Extraordinary stable bench frame gapless attached to the left side of the bench.
- This reduces the bench width by 80mm.
- Intermediate benches are not applicable for bench racks or shelves with cutout for extensions.





PROFI COMPENSATING PLATE

- Customized width (please state).
- Hardwearing, light grey 30mm bench top with 3mm PP plastic edge and different types of front edge.
- Two steel brackets with durable light grey powder coating.







CROSS STIFFENING FOR PROFI BENCHES

- Stable brace made of sheet steel.
- For the flexible assembly between the rear bench legs.
- Durable powder coated according to RAL Code.
- Dimensions: 120 x 30mm (DxH).

Cross Stiffening									
800mm	419.050.901	1500mm	419.053.901						
900mm	419.057.901	1600mm	419.053.906						
1000mm	419.051.901	1800mm	419.054.901						
1200mm	419.059.906	2000mm	419.055.901						
1295mm	419.052.901	2303mm	419.056.901						



SIDE STIFFENING FOR PROFI BENCH, PAIR

- Two aluminium profiles (40 x 40mm).
- For the assembly between the rear and front bench leg.
- Durable powder coated according to RAL Code.

Side Stiffening		
800mm	419.058.901	
900mm	419.060.901	
1000mm	419.059.901	



SURCHARGE FOR MOBILE PROFI BENCH

- Bench legs adaption for a total bench height of 780mm.
- Set of casters, two with brake.
- Please add cross and side stiffening.

Note:

11HE suspended containers are only possible for max. 75mm caster dimension.



Twin Caster Twin Caster
75mm ESD Design 100mm







Heavy Duty Caster Solid Foot with 100 / 125mm Lifting Caster



Surcharge for Mobile PROFI Bench 419	. D 4 A . 00 P		
Diameter (Load capacity per caste	er)	A Version	P Profile
Twin Caster 75mm (80kg)	3 Twin Caster Design 100mm (100kg)	1 Standard	0 SINGLE
1 Heavy Duty Caster 100mm (100kg)	4 Solid Foot with Lifting Caster 63mm (500kg)	2 ESD	3 MULTI
2 Heavy Duty Caster 125mm (100kg)			



THE LABORATORY BENCH WITH EXTENDABLE ENERGY PROFILE

PROFI BENCH WITH POWER LEGS

- Bench height: 780mm (equipable with: 2x 16KP).
- Extraordinary stable bench frame made of tubular steel with extra middle section. Sides with sleeves for a flush vibrationfree connection of the bench legs. Both sides with thread inserts for the assembly of suspended containers.
- Front bench legs are made of the aluminium profile SING-LE and can be placed further to the rear for unhindered leg room in corner combinations.
- The rear bench legs are made of modular equipable ENER-GY profile 102 x 125mm (WxD) with 7 surrounding slots. The front side is prepared for the acceptance of modules in KP raster (see chapter 10). Perfect equipment for power legs are sockets, interfaces, pressured air, ect.
- For a completely hidden cable run between floor, cable tray and bench rack, the profile can be continously extended without any loss of stability.
- Hardwearing, light grey 30mm thick bench top (multilayer chipboard according to DIN EN ISO 13894-1. Upper side with 0,8mm thick high pressure laminate according to DIN EN 438-2), All sides with 3mm PP plastic edge. Three different types of front edges.
- Optionally with rear sided cable flap and double rubber lip, as well as cable tray made of sheet steel (200 x 170mm) with rear sided ventilation slots and ergonomic bevelling. Durable, light grey powder coated.
- Bench legs durable powder coated according to RAL Code.







Your Advantage of PROFI Bench with Power Legs

- easy cabeling from bench rack to under bench top, even for big cable bundles
- PCs and other electrical devices can be plugged in under the bench
- broad variety of available modules
- the spacious profile can also be used for cable guidance between to bench



PROFI Bench with Pow	er Legs 41 T . BB V	3 <mark>K</mark> 1	
T Depth	BB Width	V Front Edge	K Cable Flap
0 800mm	08 800mm	0 70mm Drop Edge	0 Standard Flap
1 900mm	09 900mm	1 PP Plastic Edge	1 180° Flap
2 1000mm	10 1000mm	2 PROFItec Edge	2 Downward Opening Flap
	12 1200mm		5 no Flap
ESD 🚣	13 1295mm		
4 800mm	15 1500mm	see page 023 for details	▶ see page 023 for details
5 900mm	16 1600mm		
6 1000mm	18 1800mm		
	20 2000mm		
	23 2303mm		



PROFI SUSPENDED CABLE TRAY

- Stable and spacious cable tray made of sheet steel, rear side with ventilation slots, ergonomic bevelling and cable access to the front and downwards.
- Durable, light grey powder coating.
- Incl. assembly set for the fixation to the bench legs.





PROFI Suspended Cable Tray 419. BB 0. F 2 A									
ВВ	Width			F	Rear Profile	Α	Version		
08	800mm	15	1500mm	0	with cutout for SINGLE / MULTI	0	Standard Cable Tray		
09	900mm	16	1600mm	9	no cutout for SINGLE / MULTI	5	Cable Tray with Brush		
10	1000mm	18	1800mm	1	with cutout for ENERGY		(60mm rear overhang)		
12	1200mm	20	2000mm	8	no cutout for ENERGY				
13	1295mm	23	2303mm						

PROFI COVERS FOR CABLE TRAY, PAIR

- Two covers (left and right) made of sheet steel.
- Durable, light grey powder coating.
- Incl. assembly set for the fixation to the bench leg.

PROFI Covers for Cable Tray, Pair									
419.035.000	for Standard Cable Tray								
419.035.005	for Cable Tray with Brush								



REAR PANELING FOR PROFI BENCH

 Light grey 19mm melamine resin covered chipboard with 2mm PP plastic edge.

• Incl. assembly set for the fixation to the bench legs.





9 1300mm

1800mm

20 2000mm

23 2303mm





10 1000mm

12 1200mm

13 1295mm



SOCKET STRIP IN CABLE TRAY

- Benches with cable tray can be added by extra socket strips e.g. for PC connection.
- Socket strips can be integrated into the bench wiring.

Socket Strip	in Cable Tray
293.640.100	4fold, Type F, white, 1,5m Cable
293.660.100	6fold, Type F, white, 1,5m Cable
293.642.100	4fold, Type G, white, 1m Cable
293.660.986	6fold, Type B with Switch, white, 0,6m Cable
293.600.000	Surcharge - Wired into Bench Electricity
293.600.030	Firmly attached in Cable Tray





REAR BENCH TOP UPSTAND

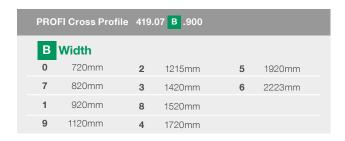
- Light grey 30mm thick melamine resin covered chip board with 3mm PP plastic edge firmly connected to the bench top as rear sided stop edge.
- Height: 50mm.

Rear Bench Top U	Rear Bench Top Upstand							
419.700.000	Standard per Meter							
419.700.050	ESD per Meter							



PROFI CROSS PROFILE

- For installation on variable height between the rear sided bench legs. The cross profile serves as support for a foot rest.
- Durable powder coated according to RAL Code.





PROFI FOOT REST, HEIGHT ADJUSTABLE

- Two anodized aluminium profiles, which are assembled to the cross profile. Foot area with surrounding frame and rubber mat 620 x 540mm (WxD).
- Spring mechanics for a comfortable height adjustment in sitting position. The foot area can be adjusted in depth.
- Height adjustment: floor to max. 400mm.

PROFI Foot Rest,	Height Adjustable	
491.090.100	Standard	
491.095.100	ESD 🚣	





SITTING OR STANDING: PERFECTLY STABLE IN EACH POSITION!

Generally our height adjustable benches vary in the types and numbers of lifts. Furthermore it is up to the customer whether only the bench top or the full bench configuration should move up and down. We offer manual height adjustment, hand crank adjustment and electric drives.

No matter what solution you decide for, they have one thing in common: all are high quality systems with long life cycle and extraordinary stability!









HEIGHT ADJUSTMENT **EVEN FOR RETROFITTING**

OPTION CANTILEVER LIFT FOR PROFIBENCH

Each PROFI workbench or PROFI lab bench can be equipped with a cantilever lift, even as a later-on modification with reasonable effort. When using height adjustable benches we recommend the use of spacers for safety reasons.

Due to the fact, that the legs of all PROFI benches can be • 2 or 4 hydraulic lifts. placed further to the rear, the benches can be equipped with • Central mounted hydraulic pump under the bench top or in the cantilever lifts even later on.

hand crank or electrically with a hydraulic lifting system.

The option Cantilever Lift for PROFI benches consists of:

- Nicely shaped cantilever base with two outer shells and special drive mechanism.
- Rear sided perforated backplane (H:300mm) for high rigid stability.
- cable tray for hand crank or electric adjustment.
- Height adjustment is either manually with a locking bolt, by Lowest bench position 750mm, in case of retrofitting: the initial bench height.
 - Complete set of hoses hiddenly installed under the bench top.







Hand Crank Height Adjustment

- Two hydraulic cylinders (only for bench depth 800) or four hydraulic cylinders (bench depth 800/900/1000) installed in PROFI profiles.
- Central hydraulic pump installed under the bench top.
- Hand crank driven, the hand crank can be folded under the bench top.
- Lift transmission: 5mm/ rotation.



Electric Height Adjustment

- Two hydraulic cylinders (only for bench depth 800) or four hydraulic cylinders (bench depth 800/900/1000) installed in PROFI profiles.
- Central hydraulic pump installed under the bench top or in the cable tray.
- Lifting speed: 15mm / sec.
- Control with overload protection.
- Operator panel with memory for 4 heights (display with height indication.



Cantilever Leg for PROFI Bench					400. BB T . HH V		
ВВ	Width	T	Depth	НН	Height Adjustment	٧	Туре
08	800mm	0	800mm	10	Manual Heigh Adjustment (750 - 1250mm)	1	bench installed
09	900mm	1	900mm	23	Hand Crank with 2x Cylinders (3000N) Lift: 300mm	5	retrofit
10	1000mm	2	1000mm	24	Hand Crank with 2x Cylinders (3000N) Lift: 400mm		
12	1200mm			25	Hand Crank with 2x Cylinders (3000N) Lift: 500mm		
13	1295mm			43	Hand Crank with 4x Cylinders (3500N) Lift: 300mm		
15	1500mm			44	Hand Crank with 4x Cylinders (3500N) Lift: 400mm		
16	1600mm			45	Hand Crank with 4x Cylinders (3500N) Lift: 500mm		0.004.907:
18	1800mm			33	Electric Drive with 2x Cylinders (3000N) Lift: 300mm	Cak	nchronization ble for Bench
20	2000mm			34	Electric Drive with 2x Cylinders (3000N) Lift: 400mm	Cor	mbinations
23	2303mm			35	Electric Drive with 2x Cylinders (3000N) Lift: 500mm		
				53	Electric Drive with 4x Cylinders (3500N) Lift: 300mm		
				54	Electric Drive with 4x Cylinders (3500N) Lift: 400mm		
				55	Electric Drive with 4x Cylinders (3500N) Lift: 500mm		



PROFI C-LIFT THE POWERFUL

PROFI C-LIFT BENCH

- Height adjustable between 730 1180mm (lift: 450mm).
- Heavy duty lifts with anodized aluminium profile.
- The lifts are with smooth spindle drive, profile dimensions 60 x 240mm. Six surrounding T-slots for the flexible acceptance of accessory (e.g. PC support).
- The lifts are fully synchronized and the control is mounted under the bench top with hidden cable run between lifts and operator panel. Freely programmable end positions as well as anticollision function with programmable tripping force to prevent squeezing of persons and things. If the programmed force is exceeded, the lifts stop and reverse movement.
- Extraordinary stable bench frame made of tubular steel with extra middle section. Thread inserts for both sided acceptance of suspended containers. Durable light grey powder coating.

- The bench frame is prepared for the acceptance of SINGLE / MULTI - or ENERGY extensions with provision for hidden cable runs into the cable tray.
- Nicely shaped cantilever base with leveling screws.
- Rear side with perforated backplane (H: 300mm) for a perfect lateral stability.
- Cantilevers, backplane and adapter for extension are powder coated according to RAL Code.
- Durable, light grey 30mm thick bench top (multilayer chipboard according to DIN EN ISO 13894-1. Upper side with 0,8mm thick high pressure laminate according to DIN EN 438-2), sides with 3mm PP plastic edge, front edge available in 3 different versions.
- Optionally with rear sided cable flap.







Your advandage with the heavy duty lifts:

- fully synchronized lifts up to 640kg load
- high lateral stability due to special bench frame and extra stabilizer
- all sides prepared for the acceptance of accessory



Many practical **details**:

- operator panel with memory function and bench height indication (4 memories)
- optional with drag chain for cable management between cable tray and floor
- optional with spacers to avoid shearing effect



ROFI C-Lift Bend	ch without Lifts 4	1 T . BB V .7 K F	
T Depth	BB Width	V Front Edge	K Cable Flap F for Extension
0 800mm	08 800mm	0 70mm Drop Edge	0 Standard Flap 1 MULTI / SINGLE
1 900mm	09 900mm	1 PP Plastic Edge	1 180° Flap 3 ENERGY Standard / 45°
2 1000mm	10 1000mm	2 PROFItec Edge	2 Downwards Opening Flap
	12 1200mm		5 no Flap
ESD 🚵	13 1295mm	➤ Details: see page 021	► Details: see page 023
4 800mm	15 1500mm		
5 900mm	16 1600mm		
6 1000mm	18 1800mm		
	20 2000mm		Accessory:
Lifts	23 2303mm Force	Speed	410.003.907: Syncronization cable for bench combinations
410.003.160	2x 800N	max. 18mm/s	293.600.100: Lift control connected to the input of the
410.003.320	2x 2000N	max. 9mm/s	mains panel
410.003.321	2x 2000N	max. 18mm/s	293.600.010: Lift control connected to the output of the
410.003.640	2x 3200N	max. 9mm/s	mains panel
410.003.000	no lifts	C-Leg bench, fixed height	



PROTECTORS FOR PROFI CANTILEVER AND C-LIFT BENCHES

Height adjustable benches need to be placed in safe distance from one another to prevent accidents due to shearing effect. The spacers are in accordance with DIN EN 527-1.

The red area indicates the danger zones.

Beispiel Aufbau 1 Beispiel Aufbau 2 FRONT Tauh 1 Süden a Süden Gefahrenbereich.



419.021.100: Spacer for row configurations



419.021.200:Spacer between height adjustable and regular benches



419.023.100:Spacer for cantilever benches in back-to-back position



419.022.100: Spacer for back-to-back configurations at the base

Spacers for PF	ROFI Cantilever - and PROFI C-Lift Benches
419.021.100	Spacer 40mm for PROFI Cantilever or / and C-Lift Benches (row configuration)
419.021.200	Spacer Bracket 40mm for PROFI Cantilever or C-Lift Bench with standard bench, container, wall, etc (row configuration)
419.023.100	Spacer 40mm for PROFI Cantilever Benches (back-to-back)
419.023.200	Spacer Bracket 40mm for PROFI Cantilever Benches to standard bench, container, wall, etc (back-to-back)
419.022.100	Spacer 40mm for C-Lift Benches (back-to-back)
419.022.200	Rear sided Bracket 40mm for C-Lift Benches to standard bench, container, wall, etc (back-to-back)

OPTION DRAG CHAIN FOR HEIGHT ADJUSTABLE BENCHES

- Drag chain for a height variable cable guidance for height adjustable benches.
- Installed at the lower side of the cable tray.
- Inner dimensions: 38x20mm, outer dimensions: 49x25mm (WxH).
- Length: 1100mm.

Option Drag Cl	hain for Height Adjustable Benches
410.001.910	PROFI Cantilever: between cable tray and base
410.011.910	PROFI Cantilever: to adjoining bench in a row
410.003.910	C-Lift: between cable tray and base
410.013.910	C-Lift: to adjoining bench in a row











OPTION MOBILE PROFI CANTILEVER BENCH

The option mobile PROFI cantilever bench is available with lifting height 300mm or 400mm and consists of:

- Set of cantilevers with reduced leg length to maintain standard bench height.
- Set of casters "Design", diameter 100mm (2x with brakes and 2x position lock).
- Load capacity: max. 300kg.
- Adjustable range with 300mm lifts: 750 1050mm.
- Adjustable range with 400mm lifts: 750 1150mm.

PROFI Cantilever Bench
Standard
ESD



OPTION MOBILE C-LIFT BENCH

The option mobile C-Lift bench consists of:

- Set of lifts with lifting height of 350mm.
- Set of casters "Design", diameter 100mm (2x with brakes and 2x position lock).
- Load capacity: max. 300kg.
- Adjustable range: 730 1080mm.

Option mobile	C-Lift Bench (E: 7= Standard / 8=ESD)
410.003.16E	Lift: 350mm / 2x 800N / 18mm/s
410.003.32E	Lift: 350mm / 2x 2000N / 9mm/s
410.003.33E	Lift: 350mm / 2x 2000N / 18mm/s
410.003.00E	C-Lift Base without Lifting Mechanism









THE X-LIFT BENCH WITH IMPRESSIVE LIFTING HEIGHT

Duo and Quattro:

- Impressive lifting height of 650mm.
- High speed up to 38mm/s.
- Silent operation.
- Lifting force up to 480kg.
- Intuitive handling with flexible position memory.







PROFI X-LIFT QUATTRO

Base for height adjustable X-Lift bench (630 - 1280mm) consisting of:

 4 telescopic lifts with silent operating spindle drive, durable powder coating in white aluminium.
 Cross section of lifts: 50 x 80mm.

Lifting height: 650mm. Lifting force: max. 4 x 1.200N. Lifting speed: max. 38mm/s.

- Fully synchronized control installed unter the bench top with hidden cable run and anticollision function.
- Control element with memory function and digital height indication.
- Solid and nicely shaped sheet steel cantilevers with leveling screws.
- Durable powder coated according to RAL Code.
- Sheet steel stiffener installed between the rear bench legs for perfect cross stability.
- Solid bench frame made of sheet steel with intermediate section and integrated cable tray (200x170mm) with adapter for extensions and integrated brush strip (40mm) for cable access.
- All steel parts durable dissipative powder coated in light grey.
- Bench top to be selected below.



Base	for PROFI X-Lift	: Quattro	4	1 T .BB 0.800), <mark>F</mark>			
T	Depth			ВВ	Width			F Extensions
Stan	dard	ESD	<u> </u>	08	800mm	15	1500mm	o not prepared for Extensions
0	800mm	6	800mm	09	900mm	16	1600mm	1 prepared for SINGLE/MULTI/ENERGIE
1	900mm	7	900mm	10	1000mm	18	1800mm	
2	1000mm	8	1000mm	12	1200mm	20	2000mm	
				13	1295mm	23	2303mm	

Ben	ch Top fo	r PROFI X-Lift	Quattro: 15 T . BE	BP.KVF			
Т	Depth	BB Width	Р Туре	<u> </u>	K Flap	V Edge	F Extensions
0	800	08 800	0 HPL Surface	7 ESD HPL Surface	1 none	0 PP 3mm	0 no Cutout
1	900	-	1 Office Quality	8 ESD Office Quality	2 with 180°	1 PROFitec	1 for SINGLE/ MULTI
2	1000	23 2303	4 Beech Multiplex 30mr	n			2 for ENERGY















PROFI X-LIFT DUO

Base for height adjustable X-Lift bench (630 - 1280mm) consisting of:

 2 telescopic lifts with silent operating spindle drive, durable powder coating in white aluminium.
 Cross section of lifts: 60 x 90mm.

Lifting height: 650mm. Lifting force: max. 2 x 800N. Lifting speed: max. 38mm/s.

- Fully synchronized control installed unter the bench top with hidden cable run and anticollision function (pro grammable shut-off force in case of collission, with stop and reverse function).
- Intuitive control element with memory function (3 positions), controllable by app.
- Solid and nicely shaped sheet steel cantilevers with leveling screws. Depth: 700mm.
- Stable H-frame made of sheet steel with integrated cable tray (160 x 95mm) at the rear side. Durable dissipative powder coated in light grey.

- Optionally with cable tray between the cantilevers for extra stability and calbe guidance for more benches in a row.
- Please choose bench top on page 039, the bench is supplied completely assembled.







BASE FOR PROFIX-LIFT DUO

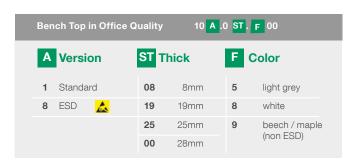


BENCH TOPS IN OFFICE QUALITY

- Melamine resin covered 3-layer chipboard.
- All sides with PP plastic edge.
- Customized dimensions.

ESD Version:

 Volume conductive 3-layer chipboard with conductive HPL layer according to DIN-EN 61340-5-1.



white light grey

HIGH PRESSURE LAMINATED BENCH TOPS

- 3-layer chipboard according to DIN 68761. Upper side with 0,8mm high pressure laminate according to DIN 16926 and 53799).
- All sides with 3mm PP plastic edge.
- Thickness: 30mm.



ESD Version:

 Volume conductive 3-layer chipboard with conductive HPL layer according to DIN-EN 61340-5-1.







ACCESSORY FOR X-LIFT BENCH

Accessory for	Accessory for X-Lift Bench				
410.005.918	Intuitive Control Element with Position Memory				
410.005.909	Programming Software with Cable				
410.005.929	Synchronization cable (max. 4 controls)				
419.021.100	Spacer 40mm for Row Configurations				
410.003.920	Drag Chain between Cable Tray and Cantilever				
410.013.920	Drag Chain to adjacent Bench (Row Configuration)				
293.600.100	Lift Control connected to Input of Mains Panel				
293.600.010	Lift Control connected to Output of Mains Panel				





410.005.918: Option intuitive control element with control app and position memory



410.003.910: Drag chain between cable tray and cantilever

X-LIFT ADAPTER FOR SUSPENDED CONTAINERS

- Lower side of the bench top with thread inserts for the attachment of suspended containers either on right and left side.
- Wooden adapter made of 19mm melamine resin covered chipboard.
- Height: 50mm.

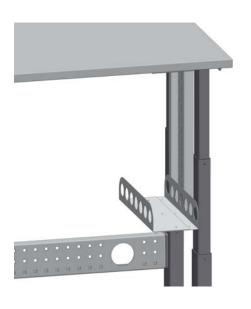


PC SUPPORT FOR X-LIFT BENCH

- Two sheet steel parts for the assembly to the lower side of the bench.
- Stepless adjustable in width and stop edge at the rear
- Durable light grey powder coated.
- Dimensions: 200 x 500mm (DxH).

PC Support fo	or X-Lift Bench
491.082.100	for PC Width: 160 - 210mm
491.082.150	for PC Width: 130 - 180mm
491.082.200	for PC Width: 90 - 130mm







COMBINE MORE BENCH ELEMENTS TO AN ENTIRE PANORAMA

The PROFI system offers countless options and accessory for the realization of individual workstations or group workstations. If you opt for a solution, later-on enhancements are of cause always possible.



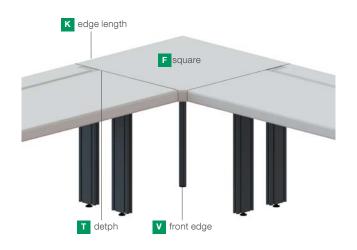


PROFI CORNER ELEMENT SYMMETRIC

- Total height: 780mm.
- Hardwearing, 30mm thick light grey corner plate with 3mm PP plastic edge, prepared for the acceptance of the supporting leg.
- Two sheet steel brackets with durable light grey powder coating.
- Incl. supporting leg with mounting plate, durable powder coated according to RAL Code.

Front Edge Length (edge length/bench depth):

582mm (1213/800); 331mm (1035/800); 50mm (835/800) 441mm (1213/900); 190mm (1035/900); 50mm (935/900) 300mm (1213/1000); 50mm (1035/1000)





PROFI Corner Element	Symmetric 4 F T . 50	K. A V 3		
F Form	T Depth	K Edge Length	A Version	V Front Edge
0 Square	0 800mm	0 1213mm	0 Standard	0 70mm Drop Edge
1 Trapezium	1 900mm	1 1035mm	5 ESD	1 PP Plastic Edge
	2 1000mm	2 935mm		2 PROFItec Edge
		4 835mm		



Bench Panorama with Squared Corner Elements



PROFI CORNER ELEMENT ASYMMETRIC

- Please state the bench depth of the left and right adjoining bench.
- Hardwearing, 30mm thick light grey corner plate with 3mm PP plastic edge, prepared for the acceptance of the supporting leg.
- Two sheet steel brackets with durable light grey powder coating.
- Incl. supporting leg with mounting plate, durable powder coated according to RAL Code.



PRC	OFI Corner Element Asyr	nmetric 40 T .50 K . A V	3	
Т	Depth 1 / 2	K Edge Length	A Version	V Front Edge
3	800 / 900mm	0 1200 x 1000mm	0 Standard	0 70mm Drop Edge
4	800 / 1000mm	1 depth + 35mm	5 ESD	1 PP Plastic Edge
5	900 / 800mm			2 PROFItec Edge
6	900 / 1000mm			
7	1000 / 800mm			
8	1000 / 900mm			

PROFI CORNER ELEMENT TRIANGLE

- Hardwearing, 30mm thick light grey corner plate with 3mm PP plastic edge.
- Two sheet steel brackets with durable light grey powder coating.
- Incl. assembly set for the fixation to the PROFI bench.





PROFI Corner Element Triangle 4 **F T** .505. **A V** 3 F Form T Depth **A** Version **V** Front Edge 45° 0 Standard 0 70mm Drop Edge 800mm A 5 ESD 270° 900mm PP Plastic Edge 1000mm 2 PROFItec Edge



DIAGONAL CABLE TRAY FOR CORNER ELEMENT

- Stable and spacious cable tray made of sheet steel, optically identical to the cable tray of the PROFI lab bench.
- Rear side with ventilation slots and ergonomic bevelling, front and rear side with cable access for hidden cable runs.
- Durable, light grey powder coating.
- Incl. assembly set for the height adjustable fixation to the PROFI bench legs.
- Dimensions: 195 x 200mm (WxH).



Edge Lenght		Edge Length	
835 x 835mm	419.500.002	1200 x 1000mm	419.512.002
935 x 935mm	419.501.002	1035 x 935mm	419.512.012
1035 x 1035mm	419.502.002	1035 x 835mm	419.512.022
1213 x 1213mm	419.504.002	935 x 835mm	419.512.032
1000 x 1200mm	419.510.002	835 + 45°	419.514.002
935 x 1035mm	419.510.012	935 + 45°	419.515.002
835 x 1035mm	419.510.022	1035 + 45°	419.516.002
835 x 935mm	419.510.032		

CORNER CABLE TRAY FOR CORNER ELEMENT

- Two stable and very spacious cable trays made of sheet steel, optically identical to the cable tray of the PROFI lab bench.
- Rear side with ventilation slots and ergonomic bevelling, front and rear side with cable access for hidden cable runs.
- Durable, light grey powder coating.
- Incl. assembly set for the height adjustable fixation to the PROFI bench legs.
- Dimensions: 200 x 200mm (WxH).



Edge Length		Edge Length	
835 x 835mm	419.520.002	1200 x 1000mm	419.532.002
935 x 935mm	419.521.002	1000 x 1200mm	419.530.002
1035 x 1035mm	419.522.002	1213 x 1213mm	419.524.002







ASSEMBLY SET FOR L-COMBINATION

- Assembly set for setting up a L-Combination with two PROFI benches.
- Incl. bore in the front of the bench frame.



Assembly Set for L-Combination

409.500.000

CABLE TRAY FOR L-COMBINATION

- Compensating cable tray for L-Combinations, to be attached to the side of the adjoining bench to enable gapless cable runs.
- Stable cable tray made of sheet steel, optically identical to the cable tray of the PROFI laboratory benches or C-Lift Benches.
- Durable, light grey powder coating.
- Incl. assembly set for the height adjustable fixation to the PROFI bench legs.
- Dimensions: 200 x 200mm (WxH).





Left Side	for PROFI Bench	for C-Lift Bench	Right Side	for PROFI Bench	for C-Lift Bench	
Bench Depth: 800mm	419.520.102	419.520.103	Bench Depth: 800	mm 419.532.102	419.532.103	
Bench Depth: 900mm	419.521.102	419.521.103	Bench Depth: 900	mm 419.530.102	419.530.103	
Bench Depth: 1000mm	n 419.522.102	419.522.103	Bench Depth: 1000	mm 419.524.102	419.524.103	

PROFI BENCH LEG WITH MOUNTING PLATE

- Bench leg made of SINGLE profile with leveling screw, mounting plate and assembly set.
- For the variable assembly to different bench top elements.
- Durable powder coated according to RAL Code.
- Height: 750mm.

PROFI Bench Leg with Mounting Plate		
401.000.900	Symmetric	
401.001.900	Asymmetric	



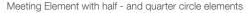


PROFI MEETING ELEMENT

- Hardwearing, 30mm thick light grey corner plate with 3mm PP plastic edge.
- Sheet steel bracket with durable light grey powder coating.
- Diameter: 2x bench depth.

- Incl. assembly set for the fixation to the PROFI bench legs.
- Note: supporting leg not included!







Meeting Element with full circle element



HEIGHT ADJUSTABLE SIDE TABLE

Multipurpose table for the flexible use in laboratories and ESD areas, e.g. as meeting - or notebook area.

- Total height: 750 1150mm.
- Round (diameter: 750mm) bench top 30mm thick with surrounding 3mm PP plastic edge.
- Stable chromated lifting column, 75mm diameter.
- Pneumatic spring, blocking in each position.
- Polished aluminium base with glides, diameter 70mm.
- ESD version with volume conductive 3-layer chipboard with conductive HPL layer according to DIN-EN 61340-5-1.







PROFI CANTILEVER OR C-LIFT IN CORNER COMBINATIONS

- Corner combinations with 2 height adjustable benches in L-Combination or with extra corner element.
- Synchronization cable for synchronizing two or more benches.
- Depending on the configuration up to 7 lifts can be synchronized.

Your advantages:

- Synchronization of max. 7 lifts
- Lifting capacity max. 1200kg

Accessory for	Height Adjustable Combinations
410.004.907	Synchronization Cable / PROFI Cantilever Combin.
410.003.907	Synchronization Cable / C-Lift Combinations
940.817.100	Assembly Set for C-Lift L-Shape









FLEX SOCKET STRIP

 The socket strip can be mounted to the PROFI profile or it can be placed into the cable tray of the laboratory bench. Optionally it can be connected to the mains panel to provide extra sockets to your workstation.





FLEX So	cket Strip 293.6 A S	S. Z0 F			
A Soc	ckets	S Switch	Z	able	F Color
3	3 Sockets Type F	0 with Switch	0	no Cable	0 white
4	4 Sockets Type F	1 no Switch	1	1,5m Cable	1 black
6	6 Sockets Type F		3	3m Cable	2 red
293.600	0.000 Fixing Set for PROFI Pr	Profile	5	5m Cable	
293.600	0.010 Connection to the Mair	ins Panel			
293.600	0.030 Option Socket Strip fixe	ked in Cable Tray			
293.642	2.100 4x Sockets Type G (Bri	ritish Standard)		293.660.980	6x Sockets Type B (NEMA)

SOCKET STRIP INDUSTRY

- Socket strip made of durable plastic profile and black PE sockets, Type F, child protection.
- Black power cable H05VV-F 3G1,50mm² (length 2m) with angled plug.
- With 2poles switch.
- Dimensions: 70 x 45mm (WxH).



Socket Strip Industry				
293.204.100	4 Sockets (W: 355mm)	293.209.100	9 Sockets (W: 570mm)	
293.206.100	6 Sockets (W: 440mm)	293.212.100	12 Sockets (W: 700mm)	

SOCKET FLAP FOR FURNITURE INTEGRATION

- Steel frame, dimensions 248 x 151mm.
- Solid flap mechanism, snapping into end positions (depth: 56mm).
- Flap can be closed even if plugged in, due to integrated brush strip
- Stable fastening clip for 18-30mm thick material.
- The outlet module can be installed after the frame is completely mounted.

Socket Flap for F	Furniture Integration
293.338.025	Socket Flap, metallic (sim. RAL9006)
293.338.026	Socket Flap, anthracite (sim. RAL7016)
293.911.001	Socket Flap, white (sim. RAL9010)
293.333.107	Module with 3 Sockets
293.912.003	Module with 2x Sockets + 1x Keystone Adapter
293.912.002	Module with 1x PE Socket + 2x Keystone Adapter







MODULAR POWER SYSTEM STEP

- The STEP power system is available in aluminium or plastic profile.
- More elements can be connected modularily.
- The elements of the STEP power system are equipped with Wieland GST18 in- and output connectors.
- PE Socket type F (type E and G on demand!).



STEP Power System with Plastic Profile	
293.336.600	3fold Sockets, 220mm
293.336.601	3fold Socket, red, 220mm
293.336.604	4fold Socket, 263mm
293.336.626	5fold Socket, 305mm



STEP Power Sys	stem with Aluminium Profile
293.336.039	3fold Socket, 220mm
293.336.067	3fold Socket, red, 220mm
293.906.014	4fold Socket, 263mm
293.906.003	3fold Scoket with Switch, 263mm
293.906.031	3fold Socket and Switch for Sockets and Output
293.906.000	2fold Socket and Frame for 1x Keystone Module, 220mm
293.906.001	2fold Socket and Frame for 2x Keystone Module, 263mm
293.336.065	RCBO 2poles B16A, RCD 30mA, 220mm
293.336.004	Overvoltage Protection 2kV and Mains Filter 30MHz, 220mm



STEP Accessory	
293.375.038	Connecting Cable H05VV-F3G 1,5mm², 2m
293.375.003	Power Cable H05VV-F3G 1,5mm², 3m
293.940.097	Mounting Plate, Stainless Steel, 2pcs.
293.940.096	Mounting Brackets, Stainless Steel, 2pcs.



	Keystone Adapt	er and Modules
	293.917.001	Adapter for 1x Keystone Module
	293.917.000	Adapter for 2x Keystone Module
		Keystone Modules:
	330.800.000	Blind Cover
	330.810.100	RJ45 Coupler CAT 5e
	330.810.200	RJ45 Coupler CAT 6a
	330.810.400	RJ45 Socket > insulation displacement, Cat.6 shielded
	330.830.200	USB2.0 A Socket > A Plug with Cable
	330.830.400	USB3.0 A Socket > A Plug with Cable
	330.830.500	USB3.0 C Socket > C Plug with Cable
	330.840.200	HDMI Socket > HDMI Plug with Cable



See chapter 10 for more Keystone Modules





ROUND INSERT FOR CABLE ACCESS

- Plastic outer ring with rotatable spring flap.
- For inserting a cable with plug, the flap can be removed.
- Incl. cutout in bench top.

Round Insert for	Cable Access
419.061.000	Ø 80/92mm, light grey
419.061.100	Ø 80/92mm, stainless steel color
419.061.200	Ø 80/92mm, black
419.061.300	Ø 80/92mm, beige
419.061.400	Ø 80/92mm, white
419.062.000	Ø 60/72mm, light grey
419.062.100	Ø 60/72mm, stainless steel color
419.062.200	Ø 60/72mm, black
419.062.300	Ø 60/72mm, beige
419.062.400	Ø 60/72mm, white



Round Inser	Round Inserts for Cable Access and Technical Feature		
419.061.900	Wireless Charger USB, Ø 80/92mm, black		
419.062.900	3fold USB-Hub + 2x Audio, Ø 60/72mm, black		

PLASTIC VENTILATION INSERT

- Made of plastics.
- Incl. cutout in bench top.

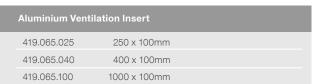
P	Plastic Ventilation Insert		
4	19.063.900	Round, 55/50mm, white	
4	19.064.000	Round 65/60mm, white	
49	91.064.100	Rectangular 155 x 131mm, white	



ALUMINIUM VENTILATION INSERT

- Made of anodized aluminium with 40 x 7,5mm holes.
- Incl. cutout in bench top.

Aluminium Ventilation Insert		
419.065.025	250 x 100mm	
419.065.040	400 x 100mm	
419.065.100	1000 x 100mm	



CABLE FLAP, RECTANGULAR

- For bench top integration with silver-anodized flap.
- Black brush for cable protection in closed position.
- Incl. cutout in bench top.

Cable Flap, rect	Cable Flap, rectangular		
293.930.310	120 x 120mm		
293.930.320	240 x 120mm		
293.930.330	360 x 120mm		









PROFI CONNECTOR FOR CABLE TRAY

- Plastic housing for power connection in the cable tray.
- Incl. two PE sockets, type F.
- Terminal clamp with tension relieve for the connection to the bench rack.



419.081.001



PROFI CABLE CLAMP

- Stainless steel clamp for clipping into the profile slots. It guides external cable runs.
- Durable powder coated according to RAL Code.
- Dimensions: 40 x 40 x 100mm (WxDxH).



419.032.900



BRUSH CHANNEL, VERTICAL

- Durable powder coated sheet steel channel for the flexible cable run behind the PROFI extensions. The channel is closed with a brush strip, for a flexible cable access in each position.
- The easy cable arrangement with the brush channel is recommended for permanently changing cable cables.
- Depth: 70mm.







for SINGLE/ MU slotted



for SINGLE/MULTI, closed

Brush Channel	401.0 HH	. A F 0				
HH Height					A Version	F Extension
03 300mm	05 500mm	07 700mm	09 900mm	11 1100mm	5 closed	0 SINGLE/MULTI
04 400mm	06 600mm	08 800mm	10 1000mm	12 1200mm	6 slotted	1 ENERGY



PROFI PC SUPPORT

- Suspended PC support made of sheet steel.
- Stepless adjustable width.
- The PC support can be installed at each PROFI bench leg in variable height.
- Durable, light grey powder coating.
- Dimensions: 440 x 230mm (WxH).

PR	OFI PC Support 491.08 F .BB	0	
F	Bench Legs	ВВ	Width
0	SINGLE / MULTI / ENERGY	10	160 - 210mm
1	C-Lift	15	130 - 180mm
		20	90 - 130mm



PROFI KEYBOARD EXTENSION

- For installation under the bench top.
- Keyboard height: max. 75mm (adjustable in steps).
- Light grey 19mm thick shelfboard, all sides with 2mm PP plastic edge.
- Metallic telescopic rails with endposition lock (telescopic length: 279mm).
- Dimensions: 680 x 400 x 100mm (WxDxH).

PROFI Keyboard Extension			
491.068.501	Standard		
491.068.551	ESD 🙇		



PROFI KEYBOARD EXTENSION WITH MOUSE PAD

- For installation under the bench top, suitable for 3 heights (93, 104, 116mm).
- Width: 600mm (max. keyboard width 555mm).
- Position lock and extendable mouse pad.
- Compartment for writing untensils.

PROFI Keyboard Extension with Mouse Pad			
491.060.000	grey		
491.060.005	black		





PROFI HEIGHT ADAPTERS

- Height adapters 50mm for increasing the bench height later on.
- Durable powder coated according to RAL Code.
- Incl. assembly set.



401.200.900





PROFI LEG SHELL

- Eight half shells made of aluminium.
- Durable powder coated according to RAL Code.
- Incl. nuts and screws for the height variable fixation to the bench legs.

PROFI Leg Shell, Set

401.300.900



HEAVY DUTY LEVELLERS FOR PROFI BENCH

- Stainless steel plate with two bolts for the fixation to the bench leg.
- For the reduction of punctual loads especially for sensitive floors.

Heavy Duty Levellers

419.015.000



VIBRATION DAMPED LEVELLER FOR PROFI BENCH

- For metallic levellers with rubber damper.
- Ideal for measurement benches with ideal scales and microscopes.



419.017.000





PROFI BENCH CONNECTOR, SET

- For the connection of two PROFI benches.
- Two steel connectors.
- Incl. assembly set.







back-to-back positioning



head-to-side positioning (head bench)

PROFI Bench Connector			
419.021.000 Row Positioning (stainless steel)	419.022.000 Back-to-Back Positioning (powder coated)		
419.021.900 Row Positioning (powder coated)	419.023.000 Head-to-Side (powder coated)		

FLOOR FIXATION FOR PROFIBENCH

- 2pcs. sheet steel brackets to anchor PROFI benches to the floor.
- Durable, light grey powder coating.
- Incl. assembly material.

Floor	Fixation.	Dair

419.011.000



PROFI **STABILIZER**, PAIR

The PROFI Stabilizer prevents benches with punctual center of gravity from toppling over, especially if they are not placed at the wall or head-to-head set-ups.

- 2x cantilever with leveling screw.
- Edge length: 100mm
- Durable powder coated according to RAL Code.
- Incl. assembly set.







PROFI BOTTLE HOLDER

- Two-part holder made of aluminium for a max. bottle diameter of 94mm.
- Durable light grey powder coating.
- For the fixation to the PROFI or FLEX profile in variable height.
- Dimensions: 117 x 120mm (DxH).

PROFI Bottle Holder		
468.200.102	1x Bottle, Width 114mm	
468.200.202	2x Bottle, Width 210mm	



PROFI SLOT COVER

• Suitable for all slots of the PROFI profiles.

Material: Hard-PVC.Width: 10mm (max. length: 2,5m).

PROFI Slot Cover		
419.001.500	grey	
419.001.100	black	



PROFI CABLE DUCT

- For cable runs outside the PROFI profile, with detachable cover and flexible cable outlet.
- Incl. assembly set.



Cable Duct 15 x 15mm



Cable Duct 40 x 40mm



Cable Duct 110 x 60mm



Sheet steel cover 125 x 80mm

PROFI Cable D	uct		
419.030.015	15 x 15mm (WxH) Plastics, light grey	419.033.900	100 x 60mm (WxH) galvanized steel, powder coated
419.030.040	40 x 40mm (WxH) Plastics, light grey		
419.030.110	110 x 60mm (WxH) Plastics, light grey	419.034.900	125 x 80mm (WxH) Sheet steel cover, powder coated for the assembly to the PROFI profiles
419.031.000	40 x 40mm (WxH) Aluminium, anodized		
419.031.900	40 x 40mm (WxH) Aluminium, powder coated		





Rear side with stabilizer for free standing PROFI benches (not wait standing or back-to-back positioning). Recommended for benches with heavy bench racks and center of gravity concentrated to the rear side.

SET OF CORNER MOVERS

Corner movers enable to relocate heavy loads, such as laboratory benches on even floors.

- 4 pieces of corner movers, each with 3x swivel casters (75mm diameter).
- Made of 300x300mm triangled sheet steel tray, durable light grey powder coated.
- Rubbered slip-protection.
- Load capacity per set: 450kg (evenly loaded).

During transportation the load needs to be safeguarded!

Corner Movers 960.010.007

